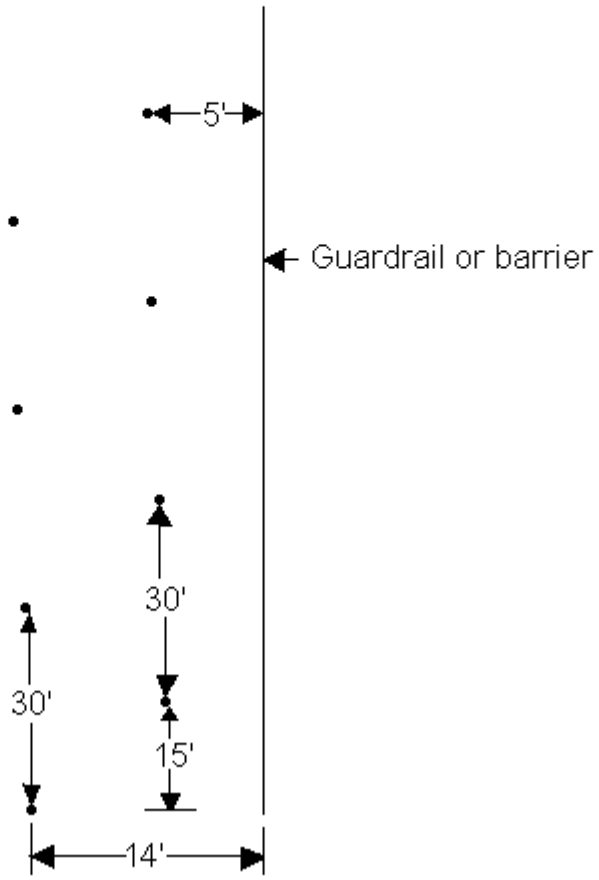Offset Cone Weave